QCD Feature Licensing Options

- 1. QCDxx Basic unit, Digital I/O and EOR Data Out.
- 2. QCDxx-F Basic unit with the added option of Fieldbus communications (Ethernet IP, Modbus TCP and Profinet).
- 3. QCDxx-M Basic unit with the added options for PF-OP, FOP, VW XML, AC ToolsNet, Nissan Serial EOR, and PFCS protocols.
- 4. QCDxx-FM Has both the F and M options available.

QCD Multi-Spindle Licensing Options

- 1. MS-SW-OPT-1, 1 Master and 1 Slave controller
- 2. MS-SW-OPT-2, 1 Master and 2 Slave controllers
- 3. MS-SW-OPT-3, 1 Master and 3 Slave controllers

Note: If additional spindles are required in the Powerhead, use a combination of the above options. For example, for a 5 spindle system, order MS-SW-OPT3 + MS-SW-OPT1 or MS-SW-OPT2 x 2 or MS-SW-OPT1 x 4.

QCX Feature Licensing Options

- 1. QCXDxx Basic unit, Digital I/O and EOR Data Out.
- 2. QCXDxx-F Basic unit with the added option of Fieldbus communications (Ethernet IP and Profinet).
- 3. QCXDxx-M Basic unit with the added options for PF-OP, FOP, VW XML, AC ToolsNet, Nissan EOR, Jasper, LAN TCP, Toyota Pokayoke, and PFCS protocols.
- 4. QCXDxx-FM Has both the F and M options available.

QCX Multi-Tool Licensing Options

- 1. MTC-SW-OPT-2, allows connection to up to 2 tools (QX and/or RTS, WiFi or 802.15.4).
- 2. MTC-SW-OPT-4, allows connection to up to 4 tools (QX and/or RTS, WiFi or 802.15.4).
- 3. MTC-SW-OPT-6, allows connection to up to 6 tools (QX and/or RTS, WiFi or 802.15.4).
- 4. MTC-SW-OPT-8, allows connection to up to 8 tools (QX and/or RTS, WiFi or 802.15.4 with a maximum 6 tools using 802.15.4).
- 5. MTC-SW-OPT-10, allows connection to up to 10 tools (QX and/or RTS, WiFi or 802.15.4 with a maximum 6 tools using 802.15.4).

QCX RTS Licensing Options

- 1. MTC-SW-BS-1, allows connection to up to 1 additional RTS tool.
- 2. MTC-SW-BS-2, allows connection to up to 2 additional RTS tools.
- 3. MTC-SW-BS-4, allows connection to up to 4 additional RTS tools.
- 4. MTC-SW-BS-9, allows connection to up to 9 additional RTS tools.
- 5. MTC-SW-BS-15, allows connection to up to 15 additional RTS tools.

Note: A maximum of 10 RTS tools using 802.15.4.

A maximum of 16 RTS tools using WiFi.