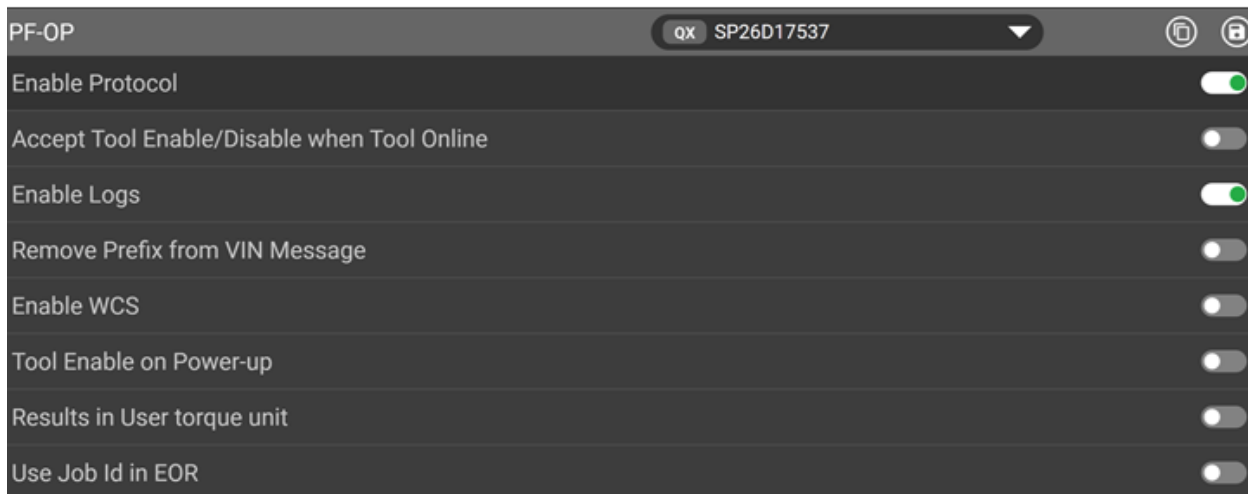


PF-OP Parameters



1. Enable Protocol – Turn slider on to enable PF-OP for the selected tool.
2. Accept Tool Enable/Disable when Tool Online – Command Accepted (0005) is returned only when the job has interlock enabled and the tool is online; otherwise, when tool is offline 0004 (Command Error) is returned.
3. Enable Logs – When enabled logs are collected for debug purposes.
4. Remove Prefix from VIN Message – When enabled the scanned barcode will not return a 01 in the message after MID subscription.
5. Enable WCS – When enabled the following settings will be changed:
 - a. Valid Job and Tool Enable Interlock will be enabled.
 - b. Job Selection source will be External-MES.
 - c. Batch Decrement will be enabled.
 - d. Barcode will be enabled and Source set to MES.
 - e. Batch Count Increment will be set to Increment on OK.
6. Tool Enable on Power-up – When enabled the controller will unselect the current job and send the tool enable command to the tool at startup. If the PFOP connection is lost then controller will send the tool enable command to the tool, but the job selection remains unchanged.
7. Results in User Torque unit – When enabled the results will be sent in the user programmed torque units. Otherwise, units will be Nm.
8. Use Job ID in EOR – When enabled the controller will populate 'Parameter Set ID' with the Job ID in the MID 61 message. If off, the controller will populate 'Job ID' with Job ID and 'Parameter Set ID' with PSET ID in the MID 61 message.