Creating a Pset using an MTC controller

1. Go to the Pset List screen.

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	Home Job	Pset List	Select Tool	Search	٩ (+			
\bigcirc	Pset	Pset Name			Action			
	Wireless Tools Accessories		No Pset(s)					

2. Select the + and give the Pset a name.

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6	Accessories		Units	Nm	-
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	Tool General Setting		Advance Settings		\ominus
$\mathbf{\mathbf{\nabla}}$	Diagnostics	•	Trace Settings		Θ
?	System Maintenance User Management		Forward Operation		Θ
	About		Reverse Operation		Θ

3. Select Advance Settings and select Tool Type

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0	Wireless Tools Accessories		TR Per Pset		1
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2	System Maintenance	>	Fastening Time (Sec)		\odot
	User Management About				

4. Go back one screen and select Forward Operation.

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0	Accessories		Step 1		Torque	٦	6	Θ
	Result Settings	>						
	Tool General Setting							

5. Select the right arrow to edit the Step Parameter.

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	Wireless Tools													
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\mathbf{U}	Result	Þ	Towned Lineite		L R - L				1					
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2	System Maintenance	Þ												
	User Management		Angle Limits		High	32000		1	Low 0				1	
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			Step Timeout				15						/	
			Free Speed (%) 100		Downs	shift Speed (%)	20	2		Acceleratio	n (%) 90		1	
											Cancel	Save	Step)

6. Select Save Step and go back to the Create Pset screen. Select the Save icon in the top right

cor	ner.				
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	About				0
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7. Once the Pset is saved, it can be assigned to a Job.

Creating a Job using an MTC Controller

1. Go to the Job List screen.

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	Home					
	Job		Jobs	Select Tool	Search	٩ (+)
	Pset		Job Name		Interlocks	Action
•	Wireless Tools					
	Accessories				No Job(s)	

2. Select the + and give the Job a name.

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3. Select the + to the right of Select Pset(s).

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	Wireless Tools Accessories		0	Mike						

4. Select the desired Pset(s).

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θ	Accessories		Міке					
	Result ►							

5. Select the back arrow to return to the Add Job screen.

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\mathbf{O}	Pset		Job Name [*]		Test		/
•	Accessories		Interlocks				$\overline{\bigcirc}$
	Result Settings	•	Select Pset(s)				\oplus
Ð	Tool General Setting		1 Mike	Strategy: Torque	Target: 2.00(Nm)	Total Steps: 1	(∎) ⊘
\mathbf{O}	Logs	> >	C Job Complete				

6. Select the Save icon to save the Job. The Job is now part of the Job List.

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7. From the Select Tool drop box, select the desired paired tool.

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	Result •							

8. If the Job is valid for the selected tool, assign the Job to the tool.

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8	Accessories			Test		٦	Э

9. The tool can now run the programmed Job.